

DATA SHEET

## **SPC700VK02** ABB Ability™ Symphony® Plus Hardware Selector



The SD Series SPC700 are the newest additions to the Symphony Plus controller family. SPC700 controller features include; modular high-density design, low energy consumption, flexible DIN-Rail column or row mounting, and extreme operating temperature range (-40 to +70 degC).

The SPC700 controllers also are high-performance process controllers that support all types of control requirements including discrete, continuous, sequential, and advanced control applications. SPC700 controllers are capable of executing control applications that demanding in terms of both data and computations.

The mounting bases of the SPC700 controllers have (4) RJ45 Ethernet ports PN800A and PN800B for connection to the PN800 Plant Network, EN 2A for connection to an optional SNTP network that provides precise time synchronization, and EN 2B for connection to MODBUS TCP networks.

SPC700 supports up to 10,000 Function Blocks, 1000 hardwired IO, up to 8 remote IO links. SPC700 is capable of executing closed-loop control logic for up to 1000 process IO in less than 250 msec.

**SPC700VK02** is a vertical column mount, redundant controller kit that includes: 2x SPC700 modules + 1x VB710 base + 2x TER810 bus terminators.

## Features and benefits

- SIMPLE: SPC700 controllers provide time proven solutions optimized for processed control
- SCALABLE: SPC700 is optimized for medium-sized control applications of up to 1000 process I/O
- SEAMLESS: SPC700 controllers connect directly to SD Series IO over the redundant HN800 IO bus
- SECURE: S+ systems using SPC700 controllers have been certified to Security Level 1 as defined by IEC 62443
- SPC700 controllers are configured by the S+ Engineering Tool Suite
- SPC700 hardware is designed for optimum communication connectivity (Ethernet, PROFIBUS DP, IEC 104, etc.)

General info		
Article number	SPC700VK02	
Life cycle status	ACTIVE	
Redundancy	Yes	
SIL	No	
Clock Frequency	250 MHz	
FBs per controller	10000	
Closed loop control performance	1000 I/O in under 250 msec	
XR communications	Up to 100 import + 1000 export XR messages per sec	
DRAM Memory	128 MB RAM	
NVRAM	512 KB MRAM	
Flash ROM	4 MB Flash ROM	
Form factor	Full-size (190mm)	
Mounting	Vertical Column	
HN800 bus length	355 mm	
MTBF (per MIL-HDBK-217-FN2)	SPC700 PR: D = 180,930 hours, VB710 PR: D = 1,837,354 hours	
MTTR (Hours)	SPC700 MTTR = 1 hour, VB710 MTTR = 8 hours	

Program Language Support		
B90/UDF (Batch 90 & UDF Programming)	B90 (BSEQ, CSEQ, & PHASEX FBs), UDF Type 1&2	
SGS (Symphony Gateway Software)	Up to 4 Servers, 24 Clients and 1.500 Total Points	
ANSI "C" programming	One (1) "C" program per controller, One (1) instance in each of up to eight (8) segments	

Detailed data	
Processor type	MCF54418 @ 250 MHz
Module power requirements	3.6 W = 150 mA (typical) @ 24 VDC (+16%/-10%) per module
Module power connection	TB1 on cHBX01L
Overvoltage category	Category 1 for power. Tested according to IEC/EN 61010-1
Built-in back-up battery	No battery required!
Controller switch over time	1 controller scan cycle
No. of Segments (or Tasks) per controller	Configurable from 1 (min & typical) to 8 (max)
Segment (or Task) cycle time	Configurable from 1 msec (min), 250 msec (default / typical), 30 sec (max)
No. of FBs per Segment (or Task)	Min 2 FBs per segment, Max 10000 FBs per segment, 10000 FBs Total per controller
Max no. of local SD Series IO modules	60
Max no. of remote IO links per controller	8
Max no. of SD Series IO modules	Up to 60 IO modules per remote IO link, 240 IO modules Total
Max no. of HR Series IO modules	Up to 128 HR IO modules via 2 pairs of RIO22 modules
Max no. of local HN800 IO modules	Up to 10 vertical bus segments (columns) each column with up to 8 full-size or 12 compact modules, 64 modules Total
Max length of electrical HN800 bus	Up to 30 meters (includes module bases + cables that connect segments)
Max length of optical HN800 bus	Up to 3000 meters using 62.5/125 $\mu m$ multi-mode fiber optic cable with cRBX01 F.O. repeater modules
PN800 Plant Network capacity	Up to 250 network segments per system, up to 250 nodes per segment
Controller PN800 node address	SPCxxx controller node address must be an even number between 2 and 248
Control Network protocol	PN800 Plant Network a.k.a "INFI-Net over Ethernet" based on Ethernet TCP
Recommended Control Network backbone	100 MBps or 1.0 GBps Ethernet TCP
Real-time clock stability	50 ppm (clock is re-synchronized every 2 sec)
Standard time precision	10-20 msec via time master node on PN800 Plant Network
Enhanced time precision	1 msec via time master on dedicated SNTP network (EN 2A)
PROFIBUS capability	248 PROFIBUS Slaves via (2) pairs of PDP800 master modules
HART (v5.4) capacity	1000 HART signals via SD Series IO modules
IEC 61850 capability	80 IEDS via (4) Cl850 modules
IEC 60870-5-104	64 Devices, 1500 Total Points via (4) SCI200 modules
DNP 3.0	Up to 64 Outstations via (4) SCI200 modules
DeviceNet	Ethernet IP (via SCI200) to DeviceNet adaptor
MODBUS TCP	4 Servers, 50 Clients, 1500 Total Points

Environment and certification		
Temperature, Operating	-40 to +70 °C Tested according to IEC/EN 60068-2-1, IEC/EN 60068-2-2	
Temperature, Storage	-40 to +85 °C Tested according to MIL-STD-810G	
Relative humidity	20% to 95% @ 40°C (104°F) non-condensing. Tested according to IEC/EN 60068-2-78, IEC/EN 61298-3	
Vibration (operational sinusoidal)	5 to 60 Hz 0.137 mm (0.0054 in.), 60 to 150 Hz 1.0 G. Tested according to IEC/EN 60068-2-6	
Vibration (transportation)	10 to 500 Hz. Tested according to MIL-STD-810G	
Shock (storage)	15 G, 11 msec. Tested according to IEC/EN 60068-2-27	
Drop	100 mm. Tested according to IEC/EN 60068-2-31	
Protection class	IP20 according to EN 60529, IEC 529	
Altitude (operational)	Sea level to 3,048 meters (10,000 ft.) Tested according to MIL-STD-810G	
Altitude (storage)	Sea level to 12,192 meters (40,000 ft.) Tested according to MIL-STD-810G	
Air quality	ISA S71.04 G1, ISA S71.04 G3 compliant versions SPCxxxA are also available	
ESD immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-2, Severity level 3	
Surge immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-5, Severity level 3	
Electrical fast transient immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-4, Severity level 3	
Radiated RFI immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-3, Severity level 3	
Conducted Immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-6, Severity level 3	
Magnetic field immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-8, Severity level 4	
Radiated emission	Tested according to IEC/EN 61000-6-4, CISPR 11 + A1, CISPR 16-1-1, Group 1, Class A, ISM equipment	
Conducted emission	Tested according to IEC/EN 61000-6-4, CISPR 11 + A1, CISPR 16-1-1, Group 1, Class A, ISM equipment	
Voltage dips and interruption immunity	Tested according to IEC/EN 61000-6-2, IEC/EN 61000-4-11	
CSA non-hazardous locations	Certified for use as process control equipment in an ordinary (non-hazardous) location	
CSA hazardous, nonincendive locations	Class I, Division 2, Groups A, B, C, D	
CE Mark	CE Mark EMC directive 2004/108/EC & Low Voltage Directive 2006/95/EC	
RoHS compliance	RoHS Directive 2015/863	
WEEE compliance	DIRECTIVE/2012/19/EU	

Dimensions		
Width	103 mm	
Height	218 mm	
Depth	138 mm	
Weight (including base)	916 g	



## solutions.abb/symphonyplus solutions.abb/controlsystems

## \_

800xA and Symphony Plus is a registered trademark of ABB. All rights to other trademarks reside with their respective owners.

We reserve the right to make technical changes to the products or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB does not assume any responsibility for any errors or incomplete information in this document. We reserve all rights to this document and the items and images it contains. The reproduction, disclosure to third parties or the use of the content of this document – including parts thereof – are prohibited without ABB's prior written permission.

Copyright© 2025 ABB All rights reserved